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D5159-043
Job Sheet 202307



Part No: D5159-043

Job Qty: 5 pcs

Part Name: Seat Back Brace Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/24/19

Job Tracking No:

Due Date: 11/5/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP REV:A 14.10.02 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	5 pcs	11/5/19		0.00	2.72	Small Fab - 1		58 OCT 29 2019 9:59
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
120	QC 5	5 pcs	11/5/19		0.00	0.00	QC 5 - 10		40 OCT 31 2019 9:59
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	5 pcs	11/5/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		

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					Packaging 3 - 5 - B4B			
					Packaging 3 - 6 - B4B			
					Packaging 3 - 7 - B4B			
					Packaging 3 - 8 - B4B			
					Packaging 3 - 9 - B4B			
					Packaging 3 - 10 - B4B			
					Packaging 3 - 11 - B4B			
					Packaging 3 - 12 - B4B	BZ		
					Packaging 3 - 13 - B4B			
					Packaging 3 - 14 - B4B			
					Packaging 3 - 15 - B4B			
					Packaging 3 - 16 - B4B			
					Packaging 3 - 17 - B4B			
					Packaging 3 - 18 - B4B			
					Packaging 3 - 19 - B4B			
					Packaging 3 - 20 - B4B			
					Packaging 3 - 21 - B4B			
					Packaging 3 - 22 - B4B			
					Packaging 3 - 23 - B4B			
					Packaging 3 - 24 - B4B			
					Packaging 3 - 25 - B4B			
					Packaging 3 - 26 - B4B			
					Packaging 3 - 27 - B4B			
					Packaging 3 - 28 - B4B			
					Packaging 3 - 29 - B4B			
					Packaging 3 - 30 - B4B			
					Packaging 3 - 31 - B4B			
					Packaging 3 - 32 - B4B			
					Packaging 3 - 33 - B4B			
					Packaging 3 - 34 - B4B			
					Packaging 3 - 35 - B4B			
					Packaging 3 - 36 - B4B			
140	QC 21 - SA	5 pcs	11/5/19	0.00 0.00	QC 21 - SA - 21			
					QC 21 - SA - 70	NOV 05 2019		
					QC 21 - SA - 53			
Part Op 110 - small fab Descriptions: 120 - QC5- Inspect part completeness to step on W/O 130 - Identify as per dwg & Stock Location: <u>U/A001</u> 140 - QC21- Final Inspection - Work Order Release								
Job BOM								
Part / Item	Component Name	Quantity	Operation	Container				
D5159-1	Rib	5 pcs (1 ea)	110-Small Fab - 1	5178459	S211055			
D5160-5	Shim	5 pcs (1 ea)	110-Small Fab - 1		S204605			
MS20601M4W4	Rivet	15 Ea (3 ea)	110-Small Fab - 1					
Job Allocations								
Operation	Component Part	Required	Inventory	Allocated				
110-Small Fab - 1	D5159-1	5	5	0				
	D5160-5	5	12	0				
	MS20601M4W4	15	19	0				
Part Specifications								
Specifications could not be found.								

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

DISPOSITION		DEPARTMENT/PROCESS	
Job: _____	Rework ☐ Scrap ☐ Use-as-is ☐	Cross tube ☐ Small Fab ☐ Finishing ☐	Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐
Part No. _____		Skid-tube ☐ Machining ☐ Large Fab ☐	Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐
Date: _____	Sequence #: _____	QTY Affected: _____	
Description Work Order Deviation		Disposition	
		MRB (Q51042)	
		Completed By	
		Lead hand / Supervisor	
		QC / QA Coordinator	
FAULT CATEGORY			
Root Cause			
Operator ☐	Pressure/Forced ☐	Contamination ☐	Power Loss/Surge ☐
Manufacturing Process ☐	Bending ☐	Misaligned/off center ☐	Folio/Program ☐
Equip/Tooling ☐	Crushing ☐	BOM/Route ☐	Grain Direction ☐
Handling/Preservation ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐
Material ☐	Crimp/Kink/Ripple/Wave/Twist ☐	Incomplete/Unclear Instructions ☐	Wrong Stock Pulled ☐
Product Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Out of Sequence ☐
Process Improvement ☐	Mislabeled ☐	Fit/Function ☐	Off-set/Set-up ☐
Human Factors ☐	Other/Details: _____		